

**APPARATUS FOR MANUFACTURING  
FLEXIBLE PACKAGES HAVING SLIDE CLOSURES**

**Abstract Of The Disclosure**

Horizontal form fill seal apparatus for making  
5 flexible packages with slider fastener closures is  
provided. A fastener track is applied in-line with a  
plastic web and is bonded thereto at the same time that a  
peel seal is formed. All package components are brought  
together at a turntable-mounted point of fill. With  
10 rotation of the turntable, final sealing operations are  
performed.